# Villago Green M

Villago



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# Villago Green M Product Specification

Villago Green combines the fascination of a greenhouse with an exciting climbing paradise. The playhouse impresses with its transparent appearance and offers the opportunity to explore the secrets of nature through play. Surrounded by lianas, tomatoes, and other plants, which are both decorative and play elements, children can immerse themselves in their own garden world and develop various skills. Thanks to the transparent Joe's Grid frames, the playhouse blends seamlessly into the landscape and makes it easy to supervise the children.



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# VLM.004.001

(H)	Product Family	Villago
	$\begin{aligned} & Length \times Width \times Height \ (m) \\ & Length \times Width \times Height \ ('-") \end{aligned}$	7,1 × 6,6 × 4,4 23-4 × 21-5 × 14-2
	Protective Surfacing Area acc. to DIN EN 1176 (m) Protective Surfacing Area acc. to ASTM/CSA (m) Protective Surfacing Area acc. to ASTM/CSA ('-")	- 11,3 × 10,2 37-0 × 33-5
0 \	Fall Height acc. to EN 1176 (m) Fall Height acc. to ASTM/CSA ('-")	- 6-10
Å	Age	5-12
	Minimum Space required acc. to DIN EN 1176 (m²) Minimum Space required acc. to ASTM 1487 (ft²)	975,6
$\Diamond^{\Diamond}\Diamond$	Number of Foundations	2
	Concrete Volume C20/C25 (m³) Concrete Volume C20/C25 (ft³)	9,4 332
<b>O</b> , c	Number of skilled Installers required	5
	Installation Time without Foundation	32 hours
K	Dimensions of largest Part (m) Dimensions of largest Part ('-")	4,2 × 0,2 × 0,2 13-10 × 0-8 × 0-8
	Weight of heaviest Part (kg) Weight of heaviest Part (lbs)	65 145
	Shipping Volume (m³) Shipping Volume (ft³)	35,9 1267,2
	Total Weight (kg) Total Weight (lbs)	6230 13735
	Spare Part Guarantee	Lifelong





Technical changes are reserved.

The following text can also be used for tenders.

#### Joe's Grid:

Joe's Grid are transparent grid-frames. The steel grid is mounted to a aluminum profile. The grid itself can be powder coated in any RAL-color.

#### **Bamboo Panels**

Bamboo strips 90 mm (3 1/2") width, mounted to Joe's Grid or on a supporting board made from HDPE, 19 mm (3/4") thickness, rounded edges. Mounted with cast aluminum clamps to the tubes of the framework.

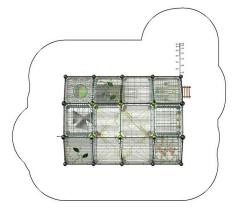
#### **HDPE Decoration:**

Made of solid colored 19 mm (3/4") thick HDPE panels to ensure durability, deter vandalism, and to remain structurally sound for generations. Extremely UV-resistant and color-proof. All edges are rounded.

#### **Spatial Net:**

Rope crossing points are localized with durable, drop forged aluminum cloverleaf rings and aluminum-ferrules (no plastic connections). In situ-replaceable rope strands (no special tools required). Rope  $\emptyset$  16 mm (5/8").





1:200

#### Inner Net:

Rope Ø 16 mm (5/8"), mesh size 300 x 300mm (11 13/16" x 11 13/16"), rope crossing points localized by durable, drop forged aluminum ballknots (no plastic) & T-Connector aluminum clamps.

#### Ladder

Ladder flange made out of stainless steel profile  $60 \times 20$  mm (2-3/8"  $\times$  3/4"), steps made out of bamboo strips 90 mm (3 1/2").

#### **Sliding Pole**

Frameworx®- stainless steel pipe, Ø 40 mm (1 1/2"), connected to the main structure at a Frameworx®- aluminum ball connector Ø 250 mm (9 13/16") with embedded fastening system.

## Stepping Panels:

Made of solid 19 mm (3/4") thick non-skid HPL panels. Connected to the tubes of the main structure with aluminum clamps.

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#### Planar Nets:

Rope Ø 16 mm (5/8"), mesh size minimum 250 x 250 mm (10" x 10") or small mesh net. Rope crossing points localized by durable, drop forged aluminum ballknots (no plastic). Net attachment to the tubes with cast aluminum pipe clamps.

#### Net Sack:

Lying surface. Rope Ø 16 mm (5/8"). Rope crossing points localized by durable, drop forged aluminum ballknots (no plastic).

### **Rocking Plates:**

HDPE-Disks Ø 200 mm (7 7/8"), milled from 19 mm HDPE panels. The edges are rounded. Fixed to the rope Ø 16 mm (5/8") with aluminum ferrules.

#### **Net Labyrinth**

Rope Ø  $^{'}$ 16 mm (5/8"), seemingly random attached ropes between upper and lower planar nets make up an obstacle course.

#### **Net Funnel:**

An upper and a lower planar net connected by a vertical climbing-funnel. Stepping-tiles made of non-skid HPL panel, thickness 19 mm (3/4").

#### Rope Ladder:

Rope Ø 16 mm (5/8"), black polyamide rungs: Ø 40 mm (1 1/2"), 350 mm length (1'-2").

#### Hammock

Rope Ø 16 mm (5/8"), hammock net with mesh width approx.  $100 \times 100$  mm (3-15/16" x 3-15/16").

### Rubber Tile Ascent:

Suspended rubber tiles, square or triangular shaped, comprised of durable, vandal-resistant conveyor belt material. Thickness approx. 9mm (3/8").



#### Rubber Ramp:

Rubber membrane comprised of durable, vandal-resistant conveyor belt material. Thickness approx. 9mm (3/8").

#### Posts

Steel pipes  $\emptyset$  108 mm (4 1/4"), wall thickness 3,6 mm (3/64") with a round cast aluminum post top. Anti-corrosion treatment and color finish: sandblasting and solvent-free epoxy-/ polyester-process.

#### Tubes

Frameworx®- stainless steel tubes Ø 48,3 mm (1 29/32"), smoothed and brushed.

#### Spheres:

Frameworx®- aluminum ball connectors, Ø 250 and 200 mm (9 13/16" and 7 7/8"). Anti-corrosion treatment and color finish: sandblasting and solvent-free epoxy-/ polyester-process. The tensioning ball incorporates an embedded fastening system and optionally the AstemTT® net tensioning system. Securely closed with durable EPDM-caps.

## Polynode:

The patented Polynode, a ball clamp consisting of four parts, which closes around the sloping, continuous post. It can be individually colored. The horizontal tubes are held inside the Polynode without any screw connection.

#### Ropes

U-Rope®-round strand ropes with galvanized and covered wires. External strands with non-abrasive UV-resistant polyester-yarn (no polypropylene), Ø 16 mm (5/8")